# Proware™

Mass Transfer Packings

# Proware<sup>™</sup> Ceramic Mass Transfer Packings

# The Original Mass Transfer Saddle

Beginning with our development of the original Intalox® saddle over 60 years ago, Saint-Gobain NorPro has a long history of manufacturing superior products for mass transfer operations. Today our Proware™ ceramic tower packings offer optimum durability and chemical resistance. Proware saddles, super saddles and Raschig rings have the mechanical strength, low porosity, and resistance to alkalis, solvents, and acids (except hydrofluoric acid) needed in more severe chemical services.

Saint-Gobain NorPro's Proware<sup>™</sup> silica-alumina ceramic formulation is virtually iron-free and its finely grained microstructure makes it more chemically resistant than typical stoneware products. Proware chemical ceramic is the standard material for all Saint-Gobain NorPro mass transfer packings.

### **Proware™ Saddles**

When you need a ceramic saddle that provides reliable and corrosion resistant performance, Proware saddles are your first choice. Offered in a range of sizes, Proware saddles are still made to the original Intalox<sup>®</sup> specifications.

(Intalox<sup>®</sup> is a registered trademark of Koch-Glitsch)

### **Proware<sup>™</sup> Super Saddles**

For superior mass transfer performance, our Proware<sup>™</sup> super saddle may be the choice for you. The unique scalloped edge and strategically placed holes of the Proware super saddle result in maximum usable area for liquid/gas contact and minimum resistance to flow. The Proware super saddle provides 5-30% greater mass transfer efficiency and 25% lower pressure drop than the corresponding size standard saddle.

Proware<sup>™</sup> super saddles are manufactured in two sizes, No. 1 (25mm) and No. 2 (50mm), generally indicated by their widths.

## Saint-Gobain NorPro Proware<sup>™</sup> Mass Transfer Packings



Proware<sup>™</sup> Ceramic Mass Transfer Packings for optimum durability and chemical resistance.

## Typical Properties of Proware™ Saddles and Super Saddles

Max Operating Temperature	1100°C
Leachable Iron	≤ 0.01%
Acid Resistance (≤ 50mm sizes)	≤ 4.0%
Acid Resistance (75mm size)	≤ 6.8%
Porosity (as measured by water absorption)	$\leq 0.4\%$
Min Crush Strength (for ≥ 25mm saddle sizes)	120 lbs 54 kg



Proware<sup>™</sup> Saddles and Super Saddles.



(continued)

NORPRO

# **Proware**<sup>™</sup>

Mass Transfer Packings

#### **Proware™ Raschig Rings**

When the excellent pressure drop and liquid distribution provided by Proware<sup>™</sup> saddles aren't critical for your tower performance, we offer Proware<sup>™</sup> Raschig rings. Proware Raschig rings have consistent strength and corrosion resistance and are manufactured in a range of sizes.

#### **Carbon Raschig Rings**

At Saint-Gobain NorPro we understand there are many different needs in mass transfer operations. That's why, for processes where aluminosilicate ceramic packings are not viable, we offer carbon Raschig rings.

For optimum durability in your severe chemical service, look to NorPro<sup>®</sup> mass transfer packings for reliable tower performance.



Proware<sup>™</sup> Raschig Rings.



Carbon Raschig Rings.

#### Typical Properties of Carbon Raschig Rings

Carbon	> 99.5%
Ash	< 0.5%
Porosity	25%
Max Operating Temperature	400°C

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